

Conveyor Technologies Ltd.



*A NEW
WORLD OF
MODULAR
CONVEYORS*

Conveyor Technologies Ltd., supported by forty years of design engineering and manufacturing experience, is dedicated to providing the ultimate in modular low profile conveyors.

Extensive research has resulted in a conveyor of unmatched performance, versatility and cost effectiveness. Each application is afforded an appropriate selection of fourteen types. All of these types are derived from a single modular design with extensive interchangeability of components and offered in U.S. and metric versions.

This dedication to serving your needs will continue to assure the ultimate product.

Conveyor Selections

End Drive Conveyors

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Center Drive Conveyors

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Cleated Conveyors

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Flex-Side Cleated Conveyors

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Self-Tracking Conveyors

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Synchronous Self-Tracking Conveyors

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Vacuum & High Speed Conveyors

page 20



Cost Effective Features

Conveyor Technologies Ltd. has set a new standard with the modular integration of (14) different conveyor types. The result is a product unparalleled in selection, performance, and value.

- 1 The majority of the basic conveyor components are interchangeable among all (14) conveyor types.
- 2 Drives, mounts, side rails, and accessories are interchangeable on all conveyor types.
- 3 Width sizes correspond to that of table top chain, providing greater integration flexibility.
- 4 Major reduction in the number of components provides greater reliability and reduced maintenance.
- 5 High bearing capacity provides greatly extended life, and permits increased belt tension to minimize reduction in conveyor load rating for incline, reversing and accumulating applications.
- 6 All bearings are sealed and lubricated for life, avoiding contamination and routine lubrication.
- 7 Self-aligning bearings avoid detrimental loads caused by misalignment and pulley deflection.
- 8 Bearings are readily available world wide.
- 9 All (14) types are offered in U.S. and metric versions.
- 10 Endless belts are quickly replaced without need to remove drive or dismantle conveyor from stands.
- 11 Single piece steel frame can provide 250% greater rigidity than a comparable aluminum extrusion.
- 12 Elimination of internal drive spline provides high drive stiffness, allows greater overhung loading, and eliminates pulley and shaft wear.
- 13 Larger pulley offers a broader belt selection, and increased rigidity for wider conveyors.
- 14 Manifold mounted drives eliminate drive timing belts and pulleys reducing maintenance and improving safety.
- 15 All drive units are lubricated and sealed for life, permitting drives to function in any position.



Drive Pulley

The rugged crowned pulley is supported on (2) self-aligning bearings which are sealed and lubricated for life. The solid steel bearing housing is also the manifold drive mounting surface, and serves as a precision support for the conveyor.

Patent Pending



Belt Calibrator

Belt life and maintenance savings are enhanced by precision gauges on each side which permits rapid calibrated tensioning and tracking. This system also allows checking belt length without removing the belt.



Side Rails

A broad selection of popular industrial rail guides are integrated into the side rail mounting systems.

A selection of "static dissipative" and "high temperature" rails are also available.

End Drive Conveyors

Type A represents the foundation of Conveyor Technologies' line, and provides outstanding performance.

Type A

Basic Standard Conveyor
(Series S)



Type A

Basic Automation Conveyor
(Series T)

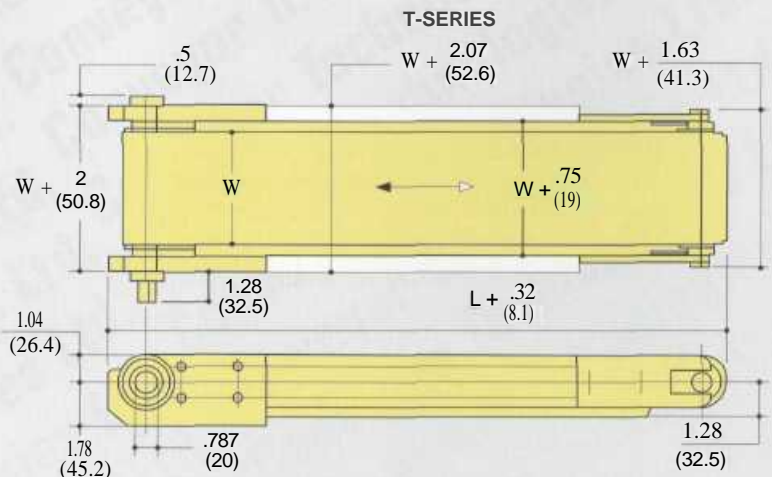


Order Width	Belt Width (W)		Nominal Conveyor length (L)	
	Inches	(mm)	Feet	(mm)
02	2.5"	(63)	2'	(610)
03	3.25"	(83)	3'	(914)
04	4.5"	(114)	4'	(1219)
06	6.0"	(152)	5'	(1524)
07	7.5"	(190)	6'	(1829)
12	12.0"	(305)	10'	(3048)
18	18.0"	(457)		
24	24.0"	(610)		

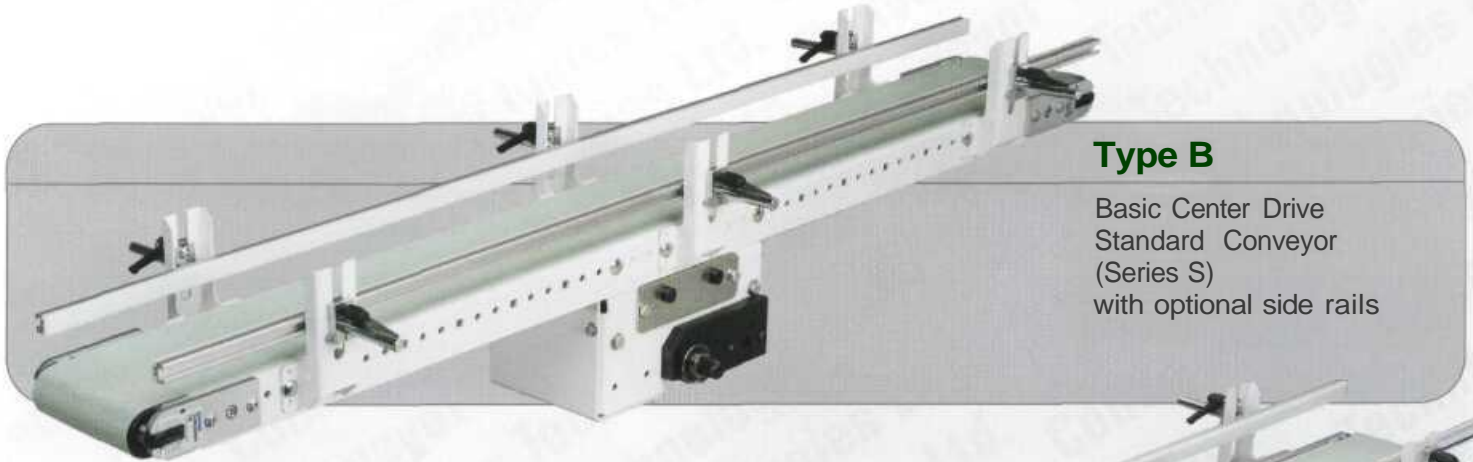
Optional lengths available - contact factory

See page 12 for ordering

See page 14 for technical data & drive ordering



Center Drive Conveyors



Type B

Basic Center Drive
Standard Conveyor
(Series S)
with optional side rails



Type B

Basic Center Drive
Automation Conveyor
(Series T)
with optional side rails

Center Drive Conveyors

- Utilizes same drives as on end drive conveyors
- Single piece frame (10' and under)
- Drive can be repositioned
- Quick belt change
- Reversible

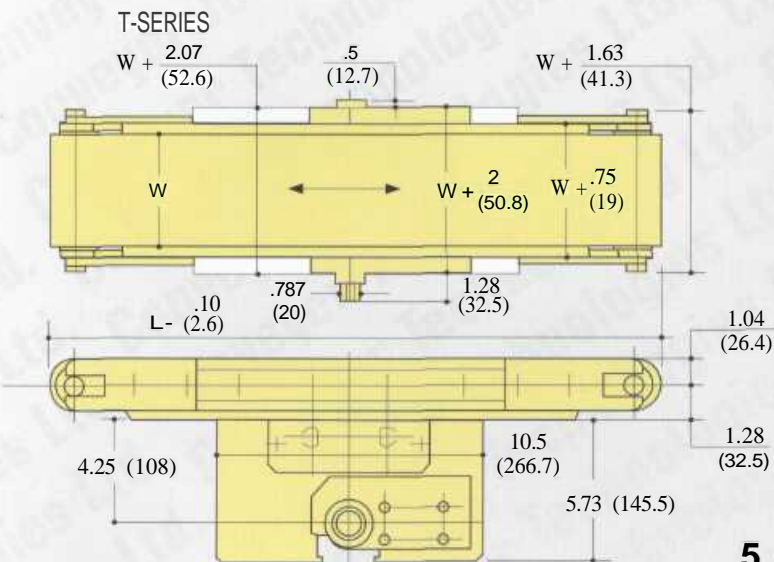
Order Width	Belt Width (W)	
	Inches	(mm)
02	2.5"	(63)
03	3.25"	(83)
04	4.5"	(114)
06	6.0"	(152)
07	7.5"	(190)
12	12.0"	(305)
18	18.0"	(457)
24	24.0"	(610)

Nominal Conveyor length (L)	
Feet	(mm)
2'	(610)
3'	(914)
4'	(1219)
5'	(1524)
6'	(1829)
10'	(3048)
12.5'	(3810)
15.5'	(4724)
19.5'	(5944)
24'	(7315)
29'	(8839)

Optional lengths available - contact factory

See page 12 for ordering

See page 14 for technical data & drive ordering



Cleated Conveyors



- Inner sidewall UHMW lined
- No pinch point at cleat entry
- Greater net cleat width

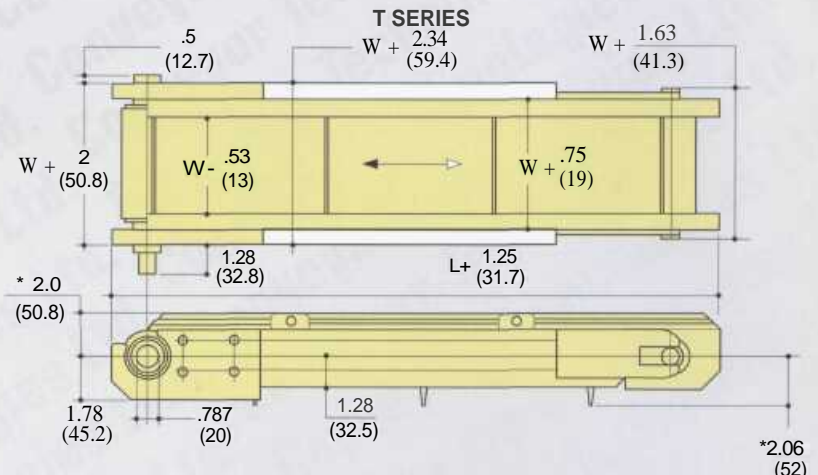
Type C

Cleated Automation Conveyor (Series T) with optional mount B

Cleated Conveyors

- Incline material flow
- Spacing products on conveyor
- Counting and timing
- Part segregation

Order Width	Belt Width (W)		Nominal Conveyor length (L)	
	Inches	(mm)	Feet	(mm)
02**	2.5"	(63)	2'	(610)
03**	3.25"	(83)	3'	(914)
04	4.5"	(114)	4'	(1219)
06	6.0"	(152)	5'	(1524)
07	7.5"	(190)	6'	(1829)
12	12.0"	(305)	10'	(3048)
18	18.0"	(457)		
24	24.0"	(610)		



**Not available in flex-side

Optional lengths available - contact factory

Refer to page 7 for cleat selection

See page 12 for ordering

See page 14 for technical data & drive ordering

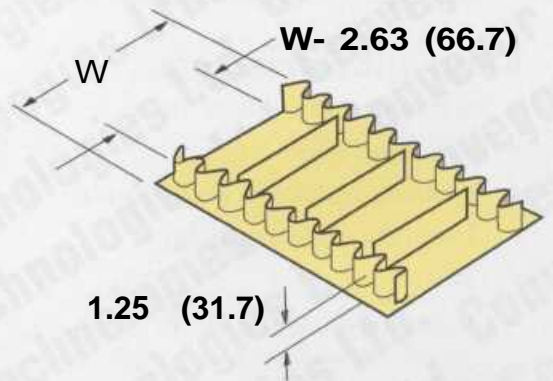
* Dimensions are for 1" high cleats. Larger cleats will increase these dimensions

Flex-Side Cleated Conveyors

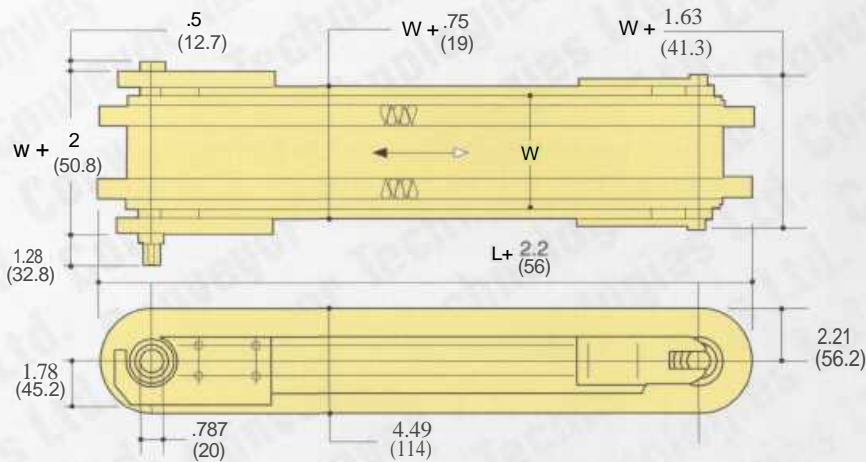
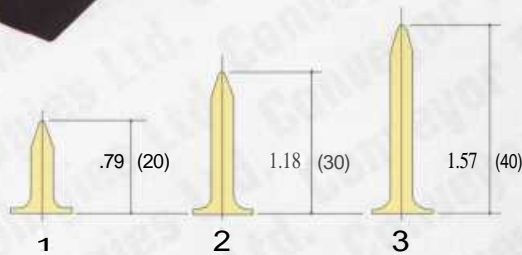


Type E

Flex-Side Cleated Conveyor
(Series S)
with optional mount B



Standard Cleat Heights

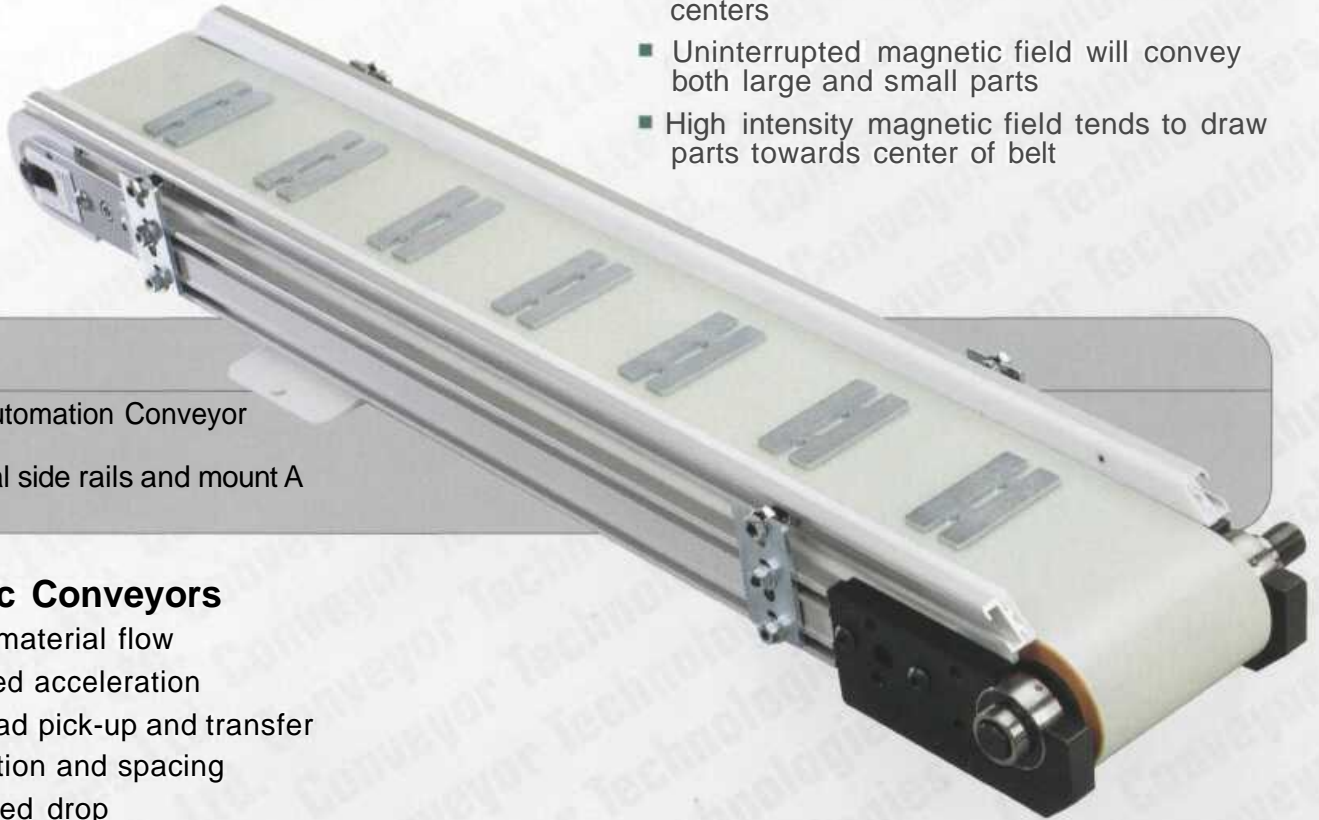


Conveyor Type	Cleat Number		
	1	2	3
	Belt Number		
Cleated	C1	C2	C3
Flex-Side No Cleat	D0		
Flex-Side Cleated	E2		

Other cleat sizes available - contact factory

Refer to page 6 for width-length selection
Optional lengths available - contact factory
See page 12 for ordering
See page 14 for technical data & drive ordering

Magnetic Conveyors



- Magnetic field extends to within 2" of pulley centers
- Uninterrupted magnetic field will convey both large and small parts
- High intensity magnetic field tends to draw parts towards center of belt

Type F

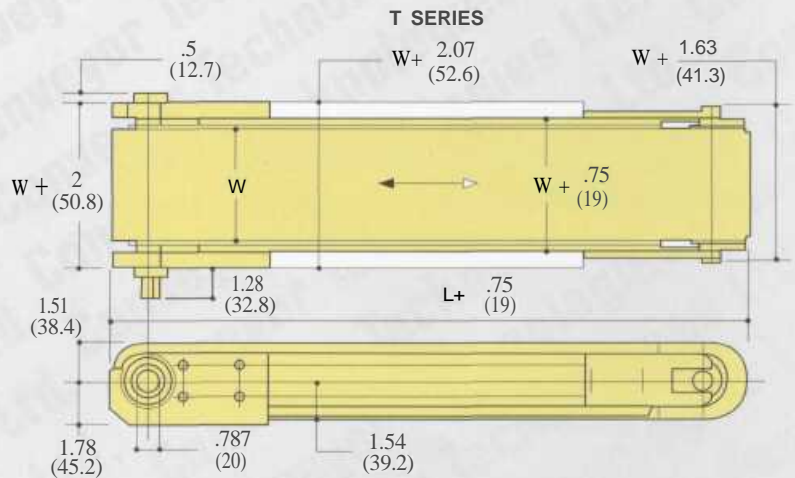
Magnetic Automation Conveyor (Series T) with optional side rails and mount A

Magnetic Conveyors

- Incline material flow
- Increased acceleration
- Overhead pick-up and transfer
- Orientation and spacing
- Controlled drop
- Ferrous part separation

Available in center drive version (Type G)

Order Width	Belt Width (W)		Nominal Conveyor length (L)	
	Inches	(mm)	Feet	(mm)
02	2.5"	(63)	2'	(610)
03	3.25"	(83)	3'	(914)
04	4.5"	(114)	4'	(1219)
06	6.0"	(152)	5'	(1524)
07	7.5"	(190)	6'	(1829)
12	12.0"	(305)	10'	(3048)



Optional lengths and widths available - contact factory

See page 12 for ordering

See page 14 for technical data & drive ordering

Load capacity will vary with projected load area - contact factory

Self-Tracking Conveyors

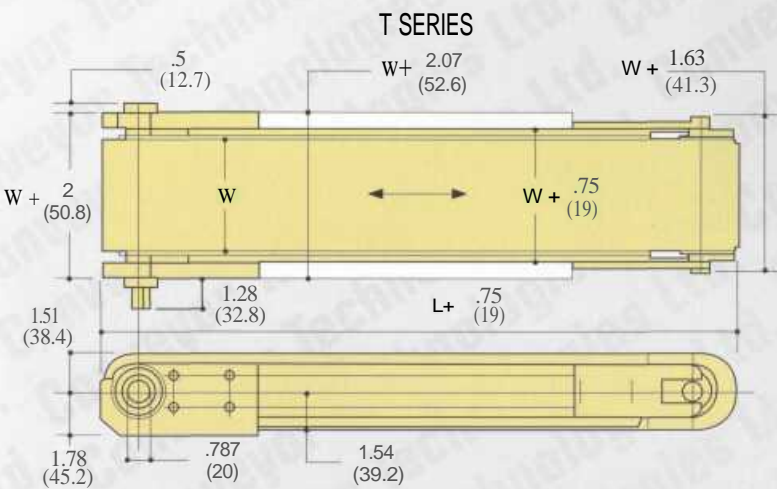
Self-Tracking Conveyors

- Self-Tracking feature allows product entry or exit from side
- Suitable for off-center loading
- Recommended for reversing applications



Type J

Self-Tracking Automation Conveyor (Series T) with optional side rails and mount A



Order Width	Belt Width (W)	
	Inches	(mm)
02	2.5"	(63)
03	3.25"	(83)
04	4.5"	(114)
06	6.0"	(152)
07	7.5"	(190)
12	12.0"	(305)
18	18.0"	(457)
24	24.0"	(610)

Nominal Conveyor length (L)	
Feet	(mm)
2'	(610)
3'	(914)
4'	(1219)
5'	(1524)
6'	(1829)
10'	(3048)

Optional lengths available - contact factory

See page 12 for ordering

See page 14 for technical data & drive ordering

Synchronous Self-Tracking Conveyors



Type M

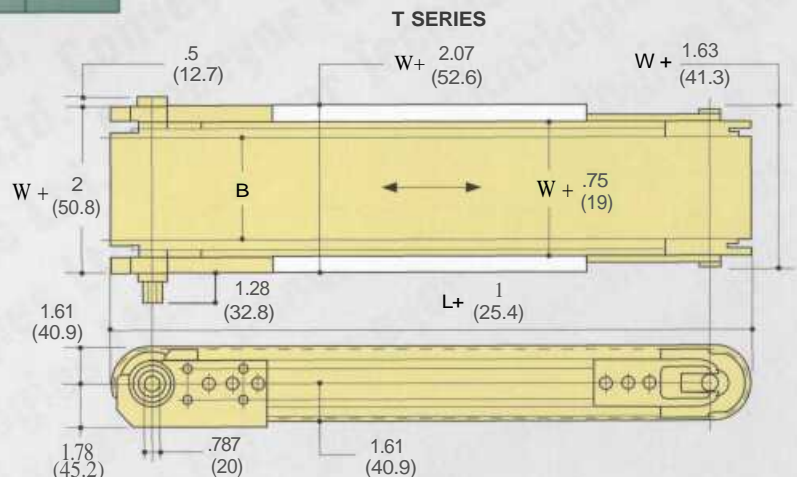
Synchronous Self-Tracking
Automation Conveyor
(Series T)
with optional side rails and mount B

Synchronous Conveyors

- Selftracking
- Positive non-slip belt drive
- Excellent for precision indexing
- Ideal for Hi-Cyclic start/stop and reversing applications
- High-tensile steel tension members in belt permits extremely high load capacity

Nominal Conveyor length (L)	
Feet	(mm)
2'	(610)
3'	(914)
4'	(1219)
5'	(1524)
6'	(1829)
10'	(3048)

Order Width	Belt Width (B)		W
	Inches	(mm)	
02	1.97"	(50)	2.5
04	3.94"	(100)	4.5
06	5.91"	(150)	6.0



Optional lengths available - contact factory

See page 12 for ordering

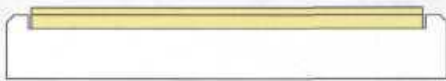
See page 14 for technical data & drive ordering

Application Examples

- **Dividing Line**
- **Feeder Line**
- **Indexing Line**
- **Indexing Line with Product Pallet Carrier**

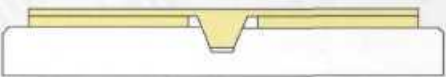
Application

Synchronous Conveyors have been very successful in solving difficult conveying applications. Meshing of pulley and belt teeth guarantee accurate drive forces. Steel cord tension members allow the transmission of high loads without post elongation.



Type M
Side Track

Type M is guided by the heavy edge section of the belt against the machined side wall of the UHMW bed plate. This type is suitable for general applications involving off-center loading, accumulation, diverting, precision indexing, intake or discharge at speeds up to 1000'/min.



Type N
Center Track

Type N is guided by a precision fitted vee guide thermally welded to the bottom of the belt. This type is recommended when closer tracking is desirable, heavier side or off-center loading exist, or speeds from 1000'-2000'/min are required.

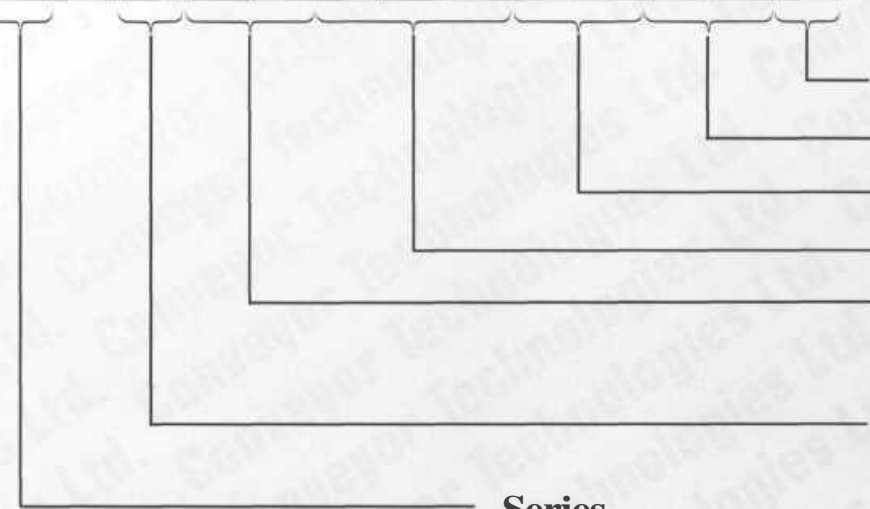
Synchronous toothed timing belts are constructed of extremely wear resistant polyurethane with high tensile steel tension members. The precision tooth engagement permits a highly accurate motion control for precision indexing, high acceleration and deceleration, positioning, synchronous conveying and linear production lines.

Synchronous belts frequently have precision polyurethane profiles thermally welded to the top of the belt surface. These profiles act as product carriers, product separators, pushers and actuators. They can also be arranged for attaching pallet trucks. We can provide a selection of over 2000 stock profiles or mechanical modifications to these to suit your specific needs.

All synchronous conveyor applications should be referred to the factory for quotation.

Conveyor Ordering Information

T I A 0 4 0 3 6 U A 0 0 R



Drive location R-L see page 14
NO. Of Cleats type C-E only
Belt see pages 7-15
Nominal length in inches
"Order Width" from chart

Description of Example Given

Automation - Basic End Drive conveyor 4.5" wide, 3' long with general purpose urethane belt, and drive located on the right side.

See page 14 for ordering drive.

Series

- S Standard
- T Automation
- U Standard Metric
- V Automation Metric

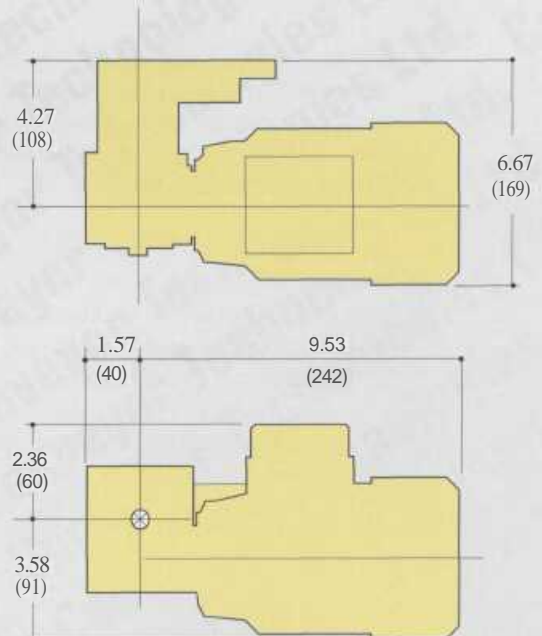
Type Conveyor

- A Basic End Drive
- B Basic Center Drive
- C Cleated End Drive
- D Flex-Side End Drive
- E Flex-Side Cleated End Drive
- F Magnetic End Drive
- G Magnetic Center Drive
- H Vacuum End Drive
- I Vacuum Center Drive
- J Self-Tracking End Drive
- K Hi-Speed End Drive
- L Hi-Speed Center Drive
- M Synchronous Side Track
- N Synchronous Center Track

Heavy Duty Drives

Model OIAG

Hardened and precision ground worm supported on (2) anti-friction bearings within the reducer housing mating with alloy bronze helicoid worm gear. Equipped with synthetic lubricant and sealed for life with spring-loaded lip seals on both input and output shafts. Motor is T.E.F.C and rated for inverter service. CE/VDE approved UL pending



Drive package can be used on all conveyor types of any width
 See page 14 (Chart B) for technical data & drive ordering

Position 3R shown

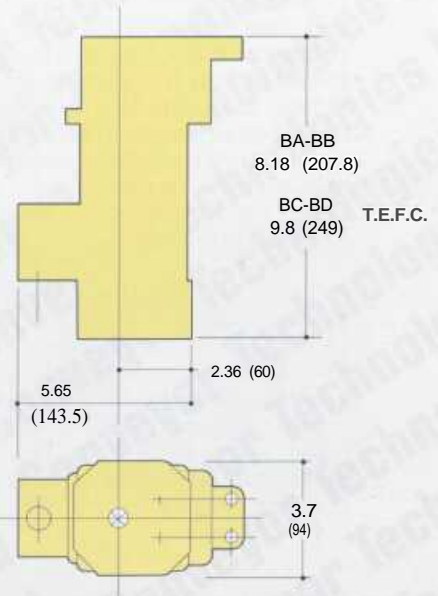
Standard Drives

Model 02BA-02BB-02BC-02BD

Hardened steel helical gearing on ball bearings with synthetic grease lubricant sealed for life, with spring-loaded lip seals. Models BC-BD are T.E.F.C. all models are UL/CSA approved.

End Drives 3R-9L positions only
Center Drives 3R-9L-9R-3L positions only
(positions 3R shown on drawing).

These drive packages can be used on all conveyor types of any width.



See page 14 (Chart D) for technical data and drive ordering

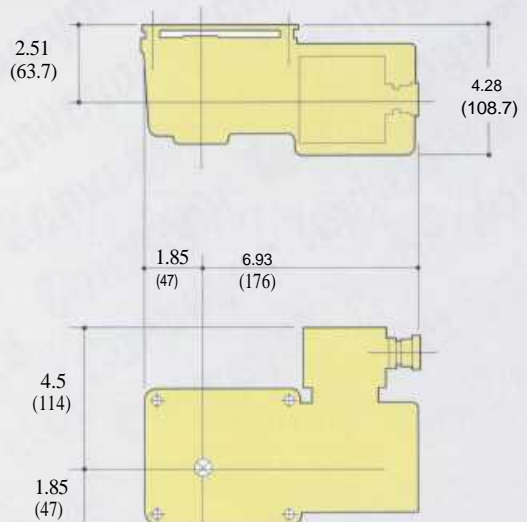
Model 02AC

Hardened steel hypoid and helical gearing on ball bearings with synthetic grease lubricant sealed for life, with spring-loaded lip seals. UL/CSA approved.



End Drives 3R-9L positions only
Center Drives 3R-9L-9R-3L positions only
(positions 3R shown on drawing)
(positions 9R-9L place terminal box on bottom)

Due to the wide variety of drive set-ups and applications, point of installation guarding is the responsibility of the end user.



See page 14 (Chart C) for technical data & drive ordering

Drive Ordering Information

Chart A

To select a drive, refer to chart "A" and obtain the Ft/Rev. for the selected conveyor type. Divide the desired speed in feet per minute by the Ft/Rev. to obtain the required RPM. Divide the maximum conveyor load by 4 to determine the required torque, refer to charts B-C-D and select the desired drive based on RPM and torque.

Actual load capacity is based on available torque. Potential load per inch of width, and load per inch lb torque are based on horizontal travel with load evenly distributed. Inclined travel, accumulation, or reverse travel away from drive may require increased belt tension and torque, consult factory.

V.S. DC controller
Chart B (OICG drives) provides a broad speed range at full torque.
NEMA enclosure
115V-1PH-60HZ
Part No. 100005

V.S. controller
Chart D (02B-drives) provides a speed range down to 50% of full speed at full torque.
115V-1PH-60HZ
Part No. 100003

Type Conveyor	Belt Travel Ft/Rev.	Potential Load/Inch of width	Load Per In. Lb. Torque
A Basic End Drive	.5'	30	4
B Basic Center Drive	.5'-.75**	30	4
C Cleated End Drive	.5'	30	4
D Flex-Side End Drive	.5'	30	4
E Flex-Side Cleated End Drive	.5'	30	4
F Magnetic End Drive	.75'	C.F.	C.F.
G Magnetic Center Drive	.5'-.75**	C.F.	C.F.
H Vacuum End Drive	.75'	C.F.	C.F.
I Vacuum Center Drive	.5'-.75**	C.F.	C.F.
J Self-Tracking End Drive	.75'	45	4
K Hi-Speed End Drive	.75'	45	4
L Hi-Speed Center Drive	.75'	45	4
M Synchronous Side Track	.82'	C.F.	4
N Synchronous Center Track	.82'	C.F.	4

* Optional

Chart B

Fixed Speed Model	Variable Speed Model	Torque	RPM
0IAG	0ICG	043	350
0IAG	0ICG	065	232
0IAG	0ICG	083	175
0IAG	0ICG	118	116
0IAG	0ICG	135	87
0IAG	0ICG	158	70
0IAG	0ICG	150	58

Chart C**

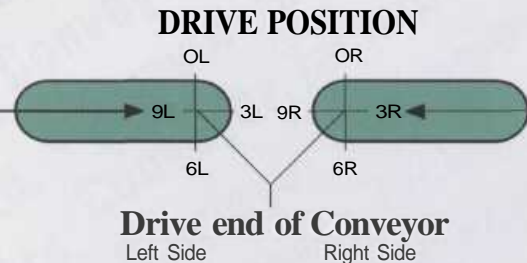
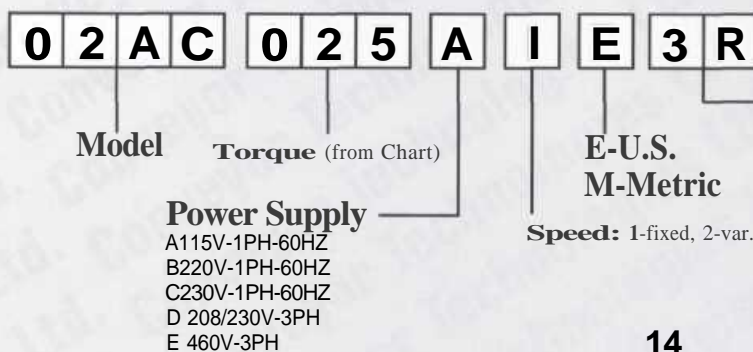
Model	Torque	RPM
02AC	016	165
02AC	025	110
02AC	032	82
02AC	048	55
02AC	097	28
02AC	184	14
02AC	369	7

Chart D**

Model	Torque	RPM
02BD	015	331
02BD	024	221
02BD	031	165
02BD	047	110
02BD	093	55
02BC	125	28
02BB	150	14
02BA	187	7

Light areas are standard
** Other ratings available - consult factory

V.S controller (part No. 100003) will permit up to 30:1 speed range, however; torque will reduce when speed is reduced below 50% of full speed. This control is only suitable for drives on Chart D. For V.S. control of drives on Chart C contact factory.



Drive end of center drive is end that load is moving toward.

Belt Materials

Standard Belting - Type NA

This belting has superior edge fray resistance, improved tracking, low noise level, cut resistance, and excellent chemical resistance. The total belt thickness .1" (2.5mm) coupled with the homogeneous construction provides a cushioning effect for delicate parts. Belting is permanently anti-static.

This belting is suitable for accumulation, diverting, merging, transfer, intake or discharge where a tough low friction surface is suitable. Industries utilizing this belting are material handling, packaging, metal processing, automotive, furniture, paper, electronics, and ceramics.

Standard Belting - Type VA

Offers good abrasion resistance, and low noise level, excellent chemical resistance. The medium grip top surface allows minor incline/decline applications. Total belt thickness is .080" (2mm). Belting is anti-static.

This belting is suitable for general conveying applications where a medium grip surface is desirable. Belting is not recommended for accumulation or applications requiring a low friction surface. Industries utilizing this belting are material handling, packaging, metal and plastic, furniture, paper, inspection, and assembly. Belting is suggested for most magnetic and vacuum applications.

Alternate Belt Selection Chart	
Type	Description
UA	General Purpose Urethane 75-85 Durometer cover hardness. General purpose belt - not recommended for accumulation applications. Anti-Static. FDA-USDA-EU approved.
UB	Accumulate/Divert 85-92 Durometer urethane surface hardness. Anti-Static FDA-USDA-EU approved.
UC	Special Purpose Urethane 85-92 Durometer cover hardness. Used for most cleated belting. FDA-USDA-EU approved.
VB	High Friction PVC contoured surface high friction cover recommended for incline applications. Anti-static
UD	Anti Static 85-92 Durometer low friction surface. Carbon/Urethane impregnated for anti-static/conductive requirements.
BA	Heat Resistance Temperature range -350° F. FDA-USDA approved.

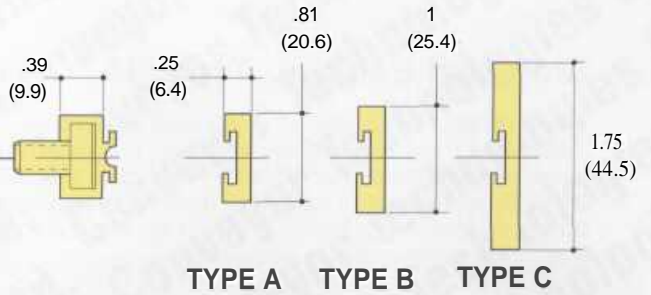
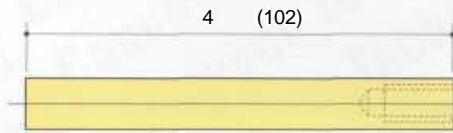
Most belting has a thermally welded finger splice. Temperature ranges below or above room temperature should be noted when requesting a quotation. Identification of any chemicals or oils should also be given.

Other belting is available for special applications - consult factory.

Guide Rails

Types A-B-C

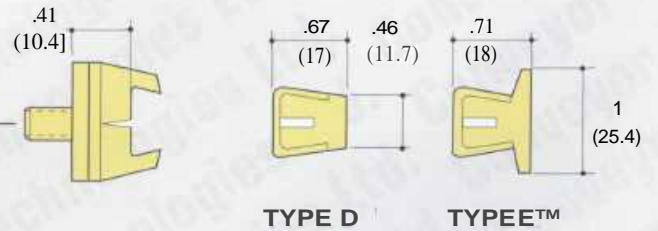
UHMW extrusions are mounted on a continuous aluminum extrusion.



Other shapes available - consult factory

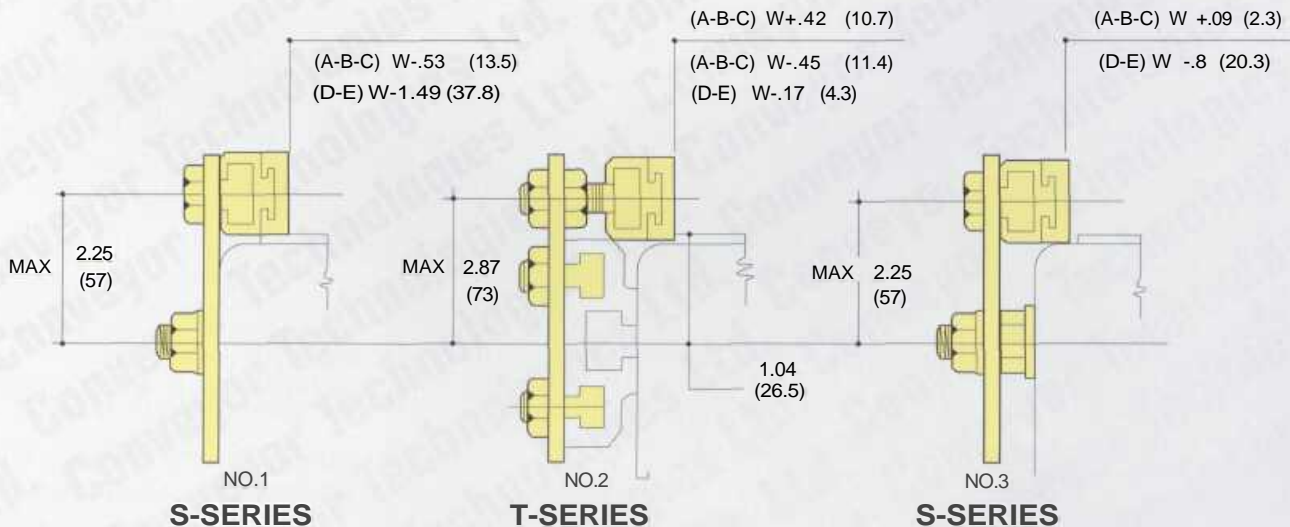
Types D-E

UHMW extrusion sheathed in a stainless steel shroud and supported by multiple compression clamps. A selection of "static dissipative" and "high temperature" rails are available, consult factory.



Fixed Rail Mount

™ Registered Trade Mark Valu-Engineering Inc.



No. 2 allows limited horizontal adjustment on types ABC

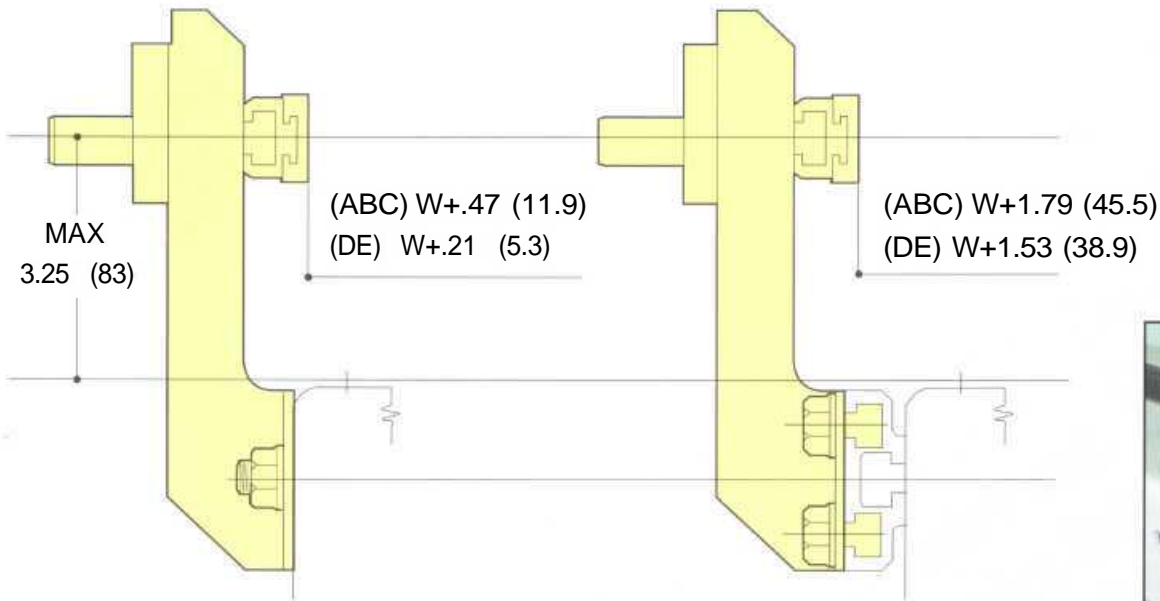
2 Axis Adjustable Rail Mount

S-SERIES

No. 4
No. 5 (with Quick Lock)

T-SERIES

No. 6
No. 7 (with Quick Lock)



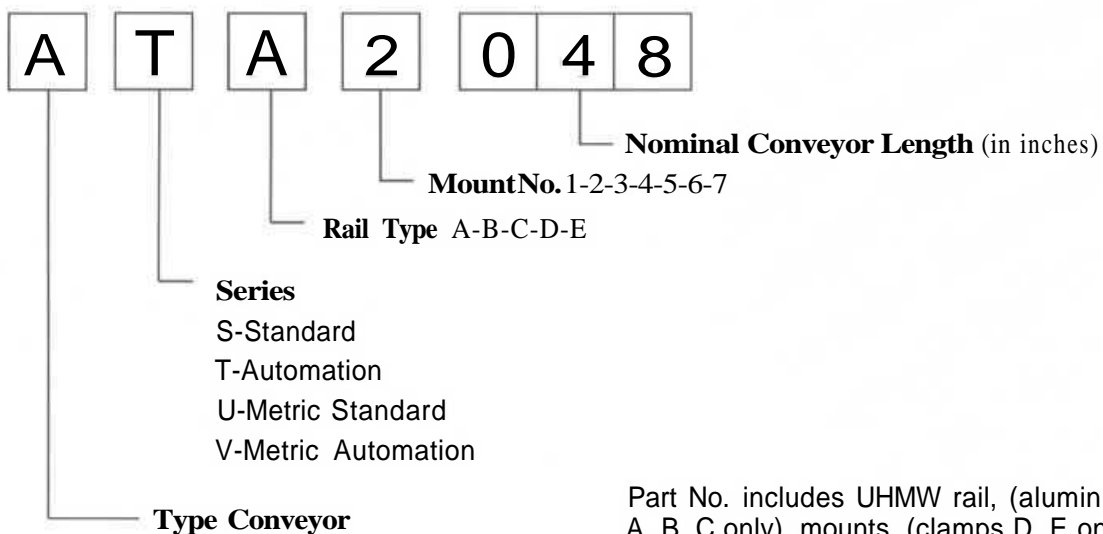
Units adjust inward 5.75" (146) from values shown

See page 18 for extenders to increase both maximum and minimum ranges.



Quick Lock permits fast rail removal and vertical adjustment.

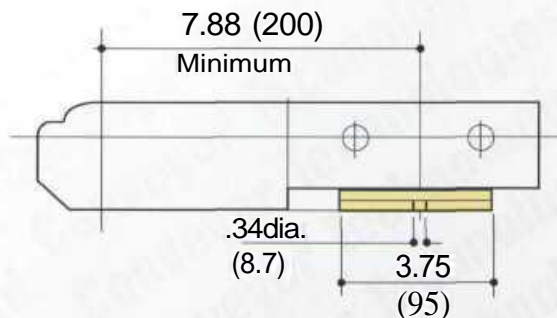
Ordering Information



Part No. includes UHMW rail, (aluminum extrusion A, B, C only), mounts, (clamps D, E only) and hardware

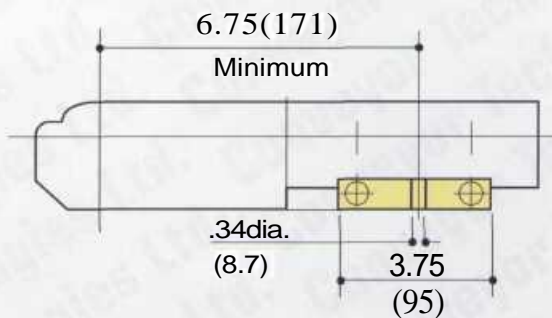
Accessories - Ordering Information

Mount A



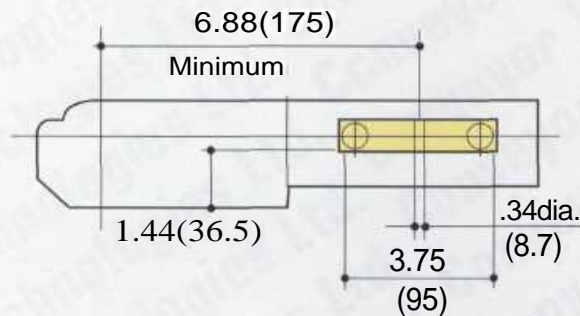
- Adjustable in 3" (76) increments
- Part No. 100012 *

Mount B**



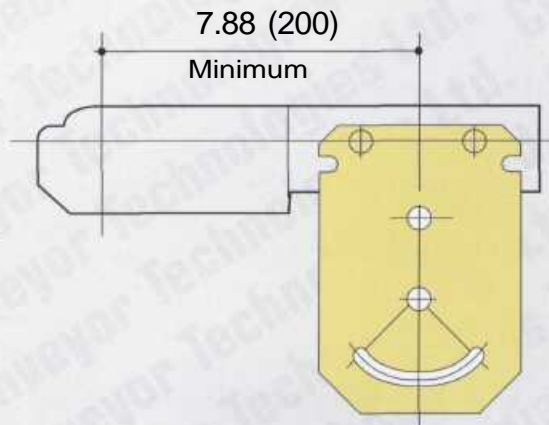
- Infinitely adjustable
- Leveling feature
- Part No. 100013 *

Mount C (Not used on T-series)



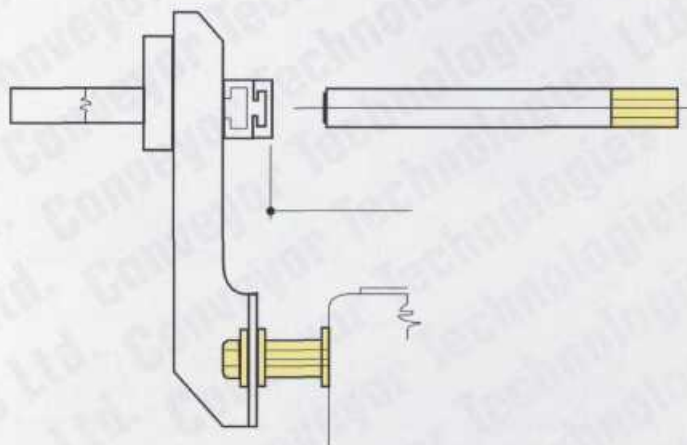
- Adjustable in 1" (25.4) increments
- Leveling feature
- Part No. 100014 *

Stand Mount D



- Infinitely adjustable on T Series
- Adjustable in 3" (76) increments on S Series
- Part No. 100015 *

* Add conveyor series (page 12) to part number.
 ** Mount B cannot be used on all conveyors - consult factory
 Center distance between mounting holes - width 'W' + 2.88 (73)



2 Axis Adjustable Rail Extender

Used to extend maximum range of rail mount numbers 4-5 by 2" and reduce minimum range of 4-5-6-7 by 2" (See page 17). Not available in metric.
 Part No. 100016

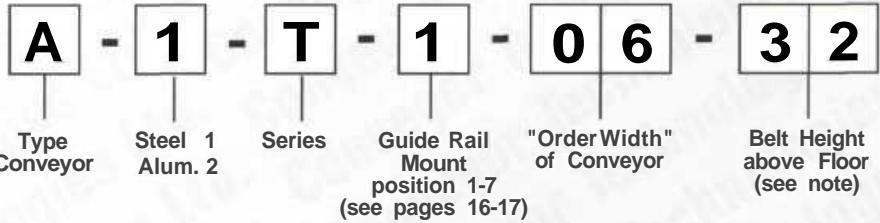
Tee Slot Fastener Packets (Qty. 10)

5/6-18 guide rail packet
 Part No. 100017

1/4-20 dual slot T-series packet
 Part No. 100018

Support Stands - Ordering Information

Stand Part No.



32" belt height above floor is standard, minimum height is 20", however, heights between these values or above 32" can be specified.

Adjustment range is $\pm 2"$ (51) (height can be reduced further with stand top above belt surface). Refer to page 18 for conveyor to stand mount D.

Stands are equipped with safety locks to prevent inadvertent vertical drop and to allow presetting of desired position.

Steel stand has U.S. fasteners- aluminum has metric.

Horizontal Stand Brace

- Steel
Part No. 100008

0	7	2
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 (Conveyor length in inches)
- Aluminum
Part No. 100009

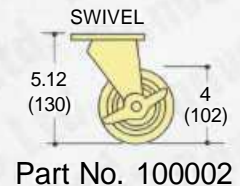
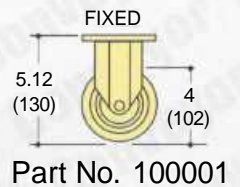
0	7	2
---	---	---

 (Conveyor length in inches)

Brace ties (2) stands together, brace should be used when stands are not bolted to floor or when casters are installed.

Casters

Note:
Horizontal brace should be used with caster



Stand-Base Mount



Stand base mount provides a compact economical means of achieving a broad range of adjustment for inclined applications. This arrangement is not recommended for conveyors over 6' (1829) unless tail end is supported. (Stand not included).

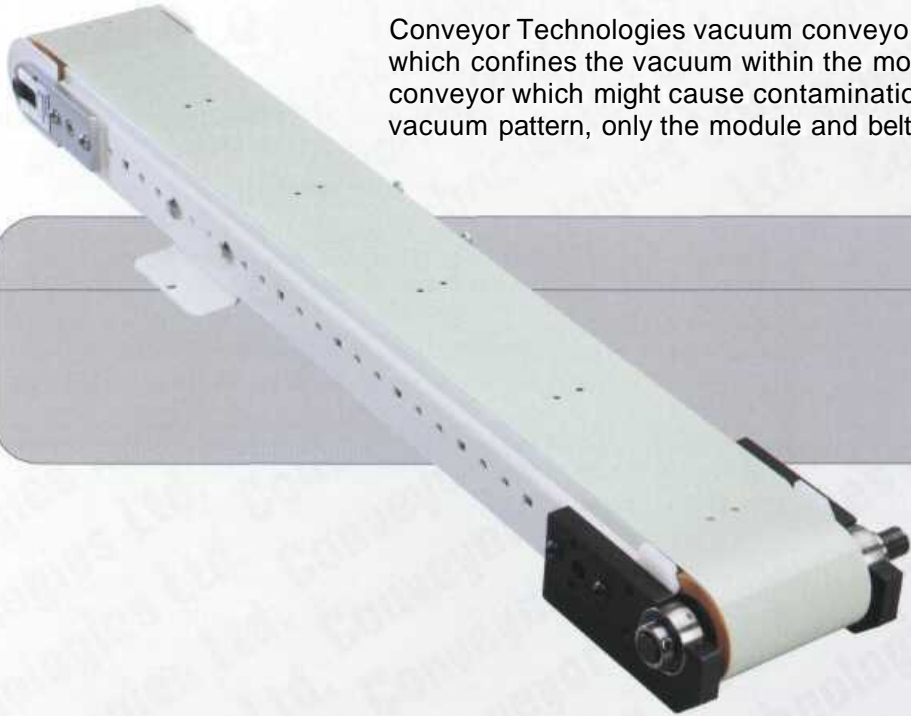
Steel part No. 100010

Aluminum part No. 100011

Vacuum & High Speed Conveyors

Vacuum Conveyors

Conveyor Technologies vacuum conveyors feature a unique vacuum module which confines the vacuum within the module. No vacuum is created inside the conveyor which might cause contamination. Should the need arise to change the vacuum pattern, only the module and belt need to be changed. Consult factory.



Type H

Vacuum End Drive
S Series
Available in center drive version
(Type I)



High Speed Conveyors

Type L

High Speed Center Drive
T Series

High Speed Units up to 2000'/min are available. Contact Factory



Type K

High Speed End Drive
T Series

Inquiry Form

COMPANY _____ DATE _____

NAME _____ PHONE _____ FAX _____

ADDRESS _____

TYPE OF BUSINESS _____ PRODUCT _____

COPY THIS FORM AND FILL IN THE FOLLOWING INFORMATION AS IT APPLIES TO EACH CONVEYOR:

1 SELECT CONVEYOR TYPE AND SERIES

SERIES

- | | | | |
|--|--|---|--|
| <input type="checkbox"/> BASIC END DRIVE | <input type="checkbox"/> MAGNETIC CENTER DRIVE | <input type="checkbox"/> HI-SPEED END DRIVE | <input type="checkbox"/> S-STANDARD |
| <input type="checkbox"/> BASIC CENTER DRIVE | <input type="checkbox"/> VACUUM END DRIVE | <input type="checkbox"/> HI-SPEED CENTER DRIVE | <input type="checkbox"/> T-AUTOMATION |
| <input type="checkbox"/> CLEATED END DRIVE | <input type="checkbox"/> VACUUM CENTER DRIVE | <input type="checkbox"/> SYNCHRONOUS SIDE TRACK | <input type="checkbox"/> U-STANDARD METRIC |
| <input type="checkbox"/> FLEX-SIDE END DRIVE | <input type="checkbox"/> SELF-TRACKING END DRIVE | <input type="checkbox"/> SYNCHRONOUS CENTER TRACK | <input type="checkbox"/> V-AUTOMATION METRIC |
| <input type="checkbox"/> FLEX-SIDE CLEATED END DRIVE | | | |
| <input type="checkbox"/> MAGNETIC END DRIVE | | | |

CONVEYOR WIDTH _____ LENGTH _____ QUANTITY _____

2 DRIVE MOTOR REQUIREMENTS

- BELT SPEED REQUIRED _____ (F.P.M) FIXED SPEED VARIABLE SPEED
- MAX. LOAD ON CONVEYOR _____ (lbs.) VOLTAGE _____ PH _____ HZ _____
- INCLINE (GIVE ANGLE) _____ ACCUMULATING _____

3 ACCESSORIES

- SUPPORT STANDS HEIGHT TO TOP OF BELT _____ CASTERS
- GUIDE RAILS
- PLEASE SPECIFY ANY SPECIAL CIRCUMSTANCES OR REQUIREMENTS THAT MAY BETTER DESCRIBE YOUR APPLICATION. _____
- _____
- _____
- _____

SHOULD YOU NEED FURTHER ASSISTANCE, DO NOT HESITATE TO CALL, WE WOULD BE PLEASED TO ASSIST

SEND FORM TO:

Conveyor Technologies Ltd.

440 Milford Parkway
 Milford, Ohio 45150-9104 U.S.A.
 Phone: 513-248-0663
 Fax: 513-248-0685
 Email: mail@conveyortechltd.com

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Web: www.ConveyorTechLtd.com

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